



Use

For holding quick change inserts with or without safety clutch.

Design

Length compensation on compression and tension to compensate the difference between feed and tap pitch. The pressure point mechanism guarantees that the tap immediately cuts the thread as soon as permissible axial force is reached. The tension lock protects the tapping chuck against damages as a result of high axial tensile load.

Note

Quick change tapping chucks with centrally sealed coolant supply available on request (50 bar).

Available for HSK-A 40, 50, 63, 80, 100