



HSK	D(h10)	D <sub>1</sub>	B <sub>3</sub> (±0.04)	L <sub>1</sub> (-0.2)	L <sub>2</sub> (JS10)	F <sub>5</sub> (-0.1)	a
32	32	24	7	16	8.92	10	3.2
40	40	30	8	20	11.42	10	4
50	50	38	10.5	25	14.13	12.5	5
63	63	48	12.5	32	18.13	12.5	6.3
80	80	60	16	40	22.85	16	8
100	100	75	20	50	28.56	16	10

All unspecified tolerances are per ISO 2768-m  
Accuracy of dimensions not guaranteed - for reference only.