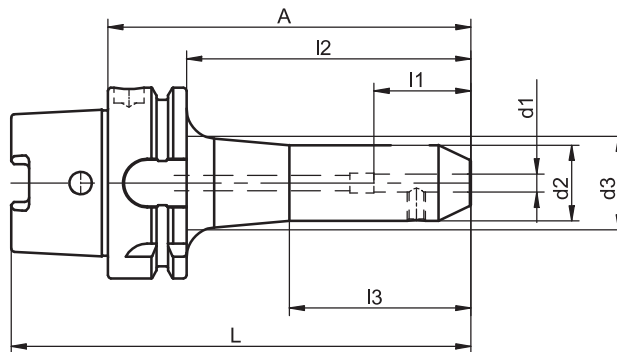


Reduction Sleeves for Straight Shanks with Lateral Driving Surface, Conical Version

similar to DIN 69 882-4



HSK-A	d1	A	Ref.no.	d2	d3	l1	l2	l3	L	d1 tolerance	kg
63	6	120	420.0061.322	25	32	35	94	60	152	+ 0.005	1.0
63	8	120	420.0062.322	28	35	35	94	60	152	+ 0.005	1.1
63	10	120	420.0063.322	35	42	39	94	60	152	+ 0.005	1.3
100	6	160	420.0081.324	25	35	35	131	80	210	+ 0.005	2.5
100	8	160	420.0082.324	28	38	35	131	80	210	+ 0.005	2.6
100	10	160	420.0083.324	35	45	39	131	80	210	+ 0.005	3.0
100	12	160	420.0084.324	42	52	44	131	80	210	+ 0.005	3.4
100	14	160	420.0085.324	44	54	44	131	80	210	+ 0.005	3.5
100	16	160	420.0086.324	48	58	47	131	80	210	+ 0.005	3.8
100	18	160	420.0087.324	50	60	47	131	80	210	+ 0.005	4.0
100	20	160	420.0088.324	52	62	49	131	80	210	+ 0.007	4.1

For coolant tubes see accessories page 4.8

For clamping screws see accessories page 4.12

Use

For holding shank tools with lateral driving surface,
DIN 1835 type B and DIN 6535 type HB.

(measured at 3 x D cantilever length).
Chucks are fine balanced according to
ISO 1940-1 G 2.5 at 25,000 min⁻¹.

Standard Specification

Clamping screw included.
From location hole d1 = 25 mm 2 clamping
screws are included.

Note

For an increased machining accuracy the
bore tolerance is much reduced compared
to DIN 1835.
Other designs and sizes are available on
request.

Design

Permissible concentricity deviation of hollow
taper shank to location hole d1 = 0.003 mm

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