

**Use**

For holding shank tools and lateral driving surface, DIN 1835 type B and DIN 6535 type HB.

Design

Permissible concentricity deviation of hollow taper shank to location hole $d_1 = 0.003$ mm (measured at $3 \times D$ cantilever length). Chucks are fine balanced according to ISO 1940-1 G 2.5 at 25,000 rpm.

Standard Specification

Clamping screw included. From location hole $d_1 = 25$ mm 2 clamping screws are included.

Note

For an increased machining accuracy the bore tolerance is much reduced compared to DIN 1835. Other designs and sizes are available on request.

Available for HSK-A 63, 100