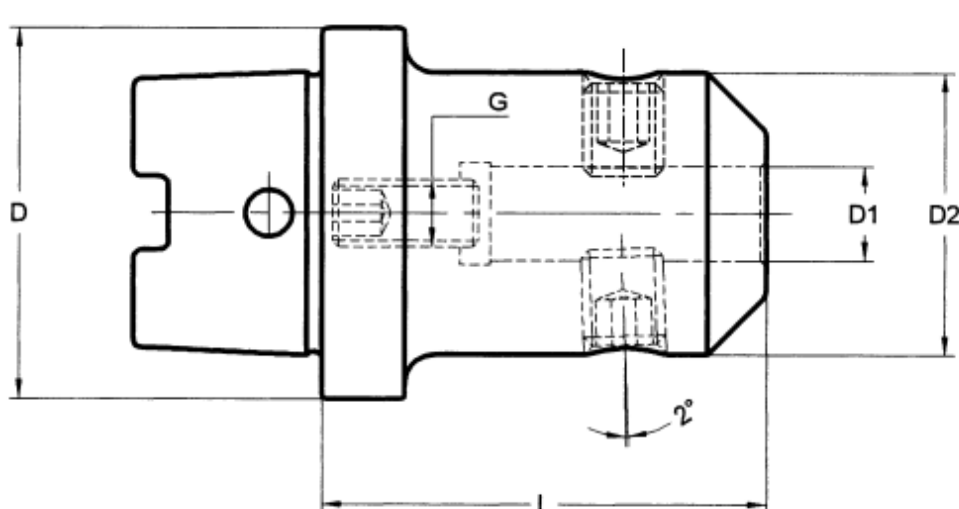


For end mills with shank DIN 1835-B and DIN 1835-E

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Uncontrolled Document



- Maximum circular deviation between outer taper and D1 ≤ 0.003 mm.
- The hole diameter and circular deviation tolerances have been significantly tightened up compared with DIN 1835 in order to achieve the highest levels of machining precision.
- D1 ≥ 25 mm: two clamping holes.

Taper (D)	Length (L)	D1	Part Number
HSK-C 32	60	6	681.01216041106
HSK-C 32	60	8	681.01216041108
HSK-C 32	65	10	681.01216041110
HSK-C 40	60	6	681.01216041206
HSK-C 40	60	8	681.01216041208
HSK-C 40	65	10	681.01216041210
HSK-C 40	70	12	681.01216041212
HSK-C 40	70	14	681.01216041214
HSK-C 40	75	16	681.01216041216
HSK-C 50	60	6	681.01216041306
HSK-C 50	60	8	681.01216041308
HSK-C 50	65	10	681.01216041310
HSK-C 50	75	12	681.01216041312
HSK-C 50	75	14	681.01216041314
HSK-C 50	80	16	681.01216041316
HSK-C 50	80	18	681.01216041318
HSK-C 50	80	20	681.01216041320
HSK-C 63	60	6	681.01216041406
HSK-C 63	60	8	681.01216041408
HSK-C 63	65	10	681.01216041410
HSK-C 63	75	12	681.01216041412
HSK-C 63	75	14	681.01216041414
HSK-C 63	80	16	681.01216041416
HSK-C 63	80	18	681.01216041418
HSK-C 63	80	20	681.01216041420
HSK-C 63	95	25	681.01216041425

Available for HSK-C 32, 40, 50, 63