



- For DIN 1835 Form B and/or DIN 1835 Form E tool shanks
- Maximum runout between outer taper and D_1 is 0.003 mm, significantly tightened up compared with DIN 1835 in order to achieve the highest levels of machining precision

All dimensions in mm.

D-HSK	D_1	D_1 tolerance	L	D_2	G	kg/lb	Order Number
32	6	+0.005/-0.000	60	25	M-5	0.20/0.44	635.132.006.060
32	8		60	28	M-6	0.30/0.66	635.132.008.060
32	10		65	35	M-8	0.30/0.66	635.132.010.065
40	6	+0.005/-0.000	60	25	M-5	0.30/0.66	635.140.006.060
40	8		60	28	M-6	0.30/0.66	635.140.008.060
40	10		65	35	M-8	0.50/1.10	635.140.010.065
40	12		70	42	M-10	0.60/1.32	635.140.012.070
40	14		70	44	M-10	0.70/1.54	635.140.014.070
40	16		75	48	M-12	0.80/1.76	635.140.016.075
50	6	+0.005/-0.000	60	25	M-5	0.50/1.10	635.150.006.060
50	8		60	28	M-6	0.50/1.10	635.150.008.060
50	10		65	35	M-8	0.60/1.32	635.150.010.065
50	12		75	42	M-10	0.80/1.76	635.150.012.075
50	14		75	44	M-10	0.90/1.98	635.150.014.075
50	16		80	48	M-12	1.00/2.20	635.150.016.080
50	18		80	50	M-12	1.00/2.20	635.150.018.080
50	20		80	52	M-16	1.10/2.43	635.150.020.080
63	6	+0.005/-0.000	60	25	M-5	0.70/1.54	635.163.006.060
63	8		60	28	M-6	0.90/1.98	635.163.008.060
63	10		65	35	M-8	1.00/2.20	635.163.010.065
63	12		75	42	M-10	1.20/2.65	635.163.012.075
63	14		75	44	M-10	1.20/2.65	635.163.014.075
63	16		80	48	M-12	1.70/3.75	635.163.016.080
63	18		80	50	M-12	1.80/3.97	635.163.018.080
63	20		80	52	M-16	2.00/4.41	635.163.020.080
63	25	+0.007/-0.000	95	65	M-20	2.40/5.29	635.163.025.095