



- For tools with Morse taper and tang DIN 228-B
- Maximum runout between outer taper and K_1 is 0.008 mm
- Coolant tube to be ordered separately

All dimensions in mm. Subject to change without notice.

D-HSK	K_1	L	D_1	kg/lb	Order Number
50	1	100	25	1.50/3.31	618.750.025.100
50	2	120	32	1.80/3.97	618.750.032.120
50	3	140	40	1.90/4.19	618.750.040.140
63	1	100	25	1.60/3.53	618.763.025.100
63	2	120	32	2.00/4.41	618.763.032.120
63	3	140	40	2.20/4.85	618.763.040.140
63	4	160	48	2.50/5.51	618.763.048.160
80	1	110	25	3.20/7.05	618.780.025.110
80	2	120	32	3.60/7.94	618.780.032.120
80	3	140	40	3.80/8.38	618.780.040.140
80	4	170	48	4.40/9.70	618.780.048.170
80	5	200	63	5.00/11.02	618.780.063.200
100	2	120	32	3.80/8.38	618.790.032.120
100	3	150	40	4.00/8.82	618.790.040.150
100	4	170	48	4.60/10.14	618.790.048.170
100	5	200	63	5.20/11.46	618.790.063.200