

Correct drawbar stroke in the spindle is critical to reliable machine operation. An incorrectly set stroke means the tool holder is likely not held correctly, leading to spindle taper, tool holder, gripper, and retention knob damage. An incorrectly set knock-out stroke can also result in “stuck” tool holders.

Using the stroke verification gauge, this critical setting can be quickly checked as part of a preventative maintenance program. For spindle service technicians, the gauge is an indispensable service tool and time-saver.

### Features

- Easy to operate and accurate electronic digital readout
- Precision ground taper and measurement pin for long life

### Benefits

- Prevent gripper failures
- Prevent spindle and tool holder taper damage
- Prevent “stuck” tool holders

Taper	Order Number
40	470.110.840.000
50	470.110.850.000

Contact us for other sizes.



Drawbar unclamped position ●  
Drawbar clamped position ●