



Insert taper gauge into the workpiece/spindle

The workpiece/spindle gauge diameter is within the permissible tolerance band when the workpiece/spindle gauge diameter is between the high/low steps on the back face of the gauge. If the face aligns with either side of the step, the workpiece/spindle is at the corresponding high or low limit.

The taper gauge can also be used to verify proper taper contact by "Hi-Spot" paste or a similar surface contact verification compound (available from TAC Rockford - Part Nr. 430.010.000.000).