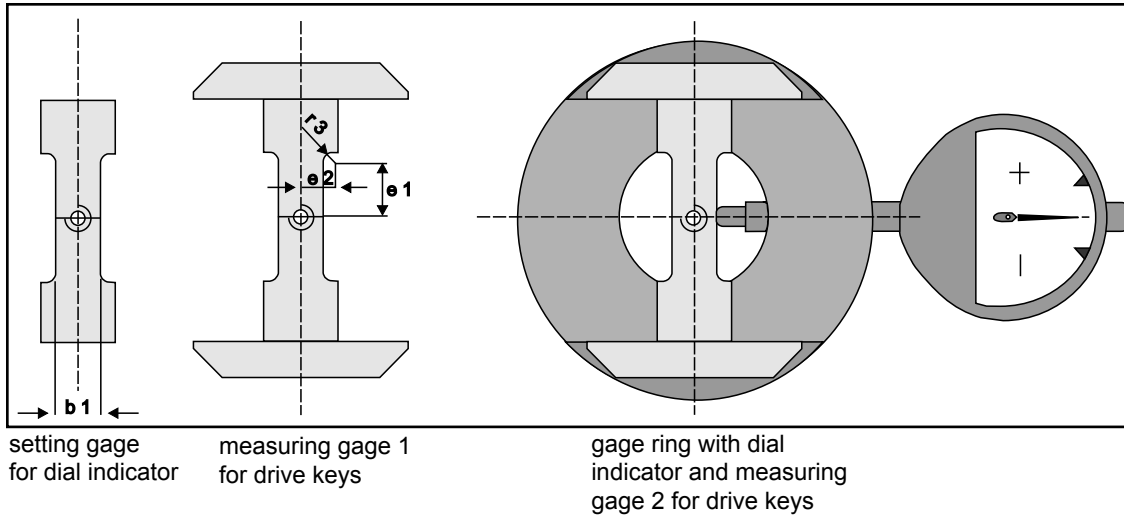


Measures the size and radius of HSK tool holder drive keys.



setting gage
for dial indicator

measuring gage 1
for drive keys

gage ring with dial
indicator and measuring
gage 2 for drive keys

Tool taper per DIN 69 893 type A and C	Complete set in wooden case: measuring ring with dial indicator, setting gage, and 2 measuring gages for drive keys. Ref.no.	b 1 ± 0.04	e 1	e 2	r 3 ± 0.02
HSK 32	283.001	7.05	8.905	4.903	1.38
HSK 40	283.002	8.05	11.081	5.903	1.88
HSK 50	283.003	10.54	13.997	7.648	2.38
HSK 63	283.004	12.54	18.110	9.150	2.88
HSK 80	283.005	16.04	22.073	11.898	3.88
HSK 100	283.006	20.02	27.561	14.888	4.88
HSK 125	283.007	25.02	35.580	18.388	5.88
HSK 160	283.008	30.02	44.538	22.888	7.88

Description

Complete set with case includes measuring ring with dial indicator, measuring gage for lower deviation, measuring gage for upper deviation, mean deviation and setting gage for dial indicator.

Function

The setting gage is placed into the gage ring, and the dial indicator is set to zero. The measuring gage 1 is then used to measure the lower deviation of the drive key, and the measuring gage 2 the upper deviation.