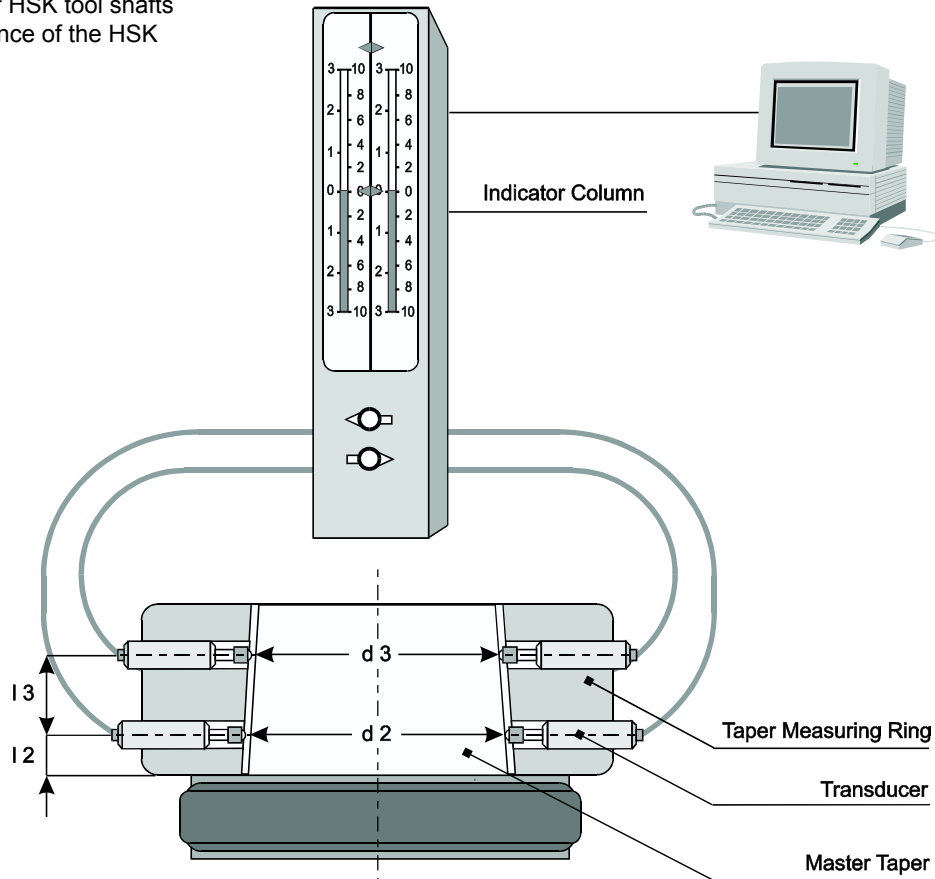


Periodic verification of HSK tool shafts for optimum performance of the HSK system.



Tool taper per DIN 69 893 type A, C and E	Tool taper per DIN 69 893 type B, D and F	Complete set in wooden case: taper plug gage and taper measuring ring with four transducers Ref.no.	Indicator column Ref.no.
HSK 25	HSK 32	280.018	280.001
HSK 32	HSK 40	280.010	
HSK 40	HSK 50	280.011	
HSK 50	HSK 63	280.012	
HSK 63	HSK 80	280.013	
HSK 80	HSK 100	280.014	
HSK 100	HSK 125	280.015	

Indicator - Technical Data

Measuring range	± 10; ± 30; ± 100
Adjustable	± 300; ± 1000
Indicator clips	4, adjustable over the scale range
Scale length	150 mm, 300 Segmente
Supply voltage	220 V
Dimensions	370 x 50 x 95

Description

Measuring set with storage case includes taper plug gage, taper measuring ring with four transducers, and certificate.

Note

The indicator column can be linked to a PC for recording and storing the data.

Function

The four transducers mounted in the measuring ring are used for differential measurement of gage dimensions d 2 and d 3. Deviations from the calibrated taper plug gage are shown on the two indicator columns.